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GAMCO CORPORATION
ACOUSTICAL PERFORMANCE TEST REPORT

SCOPE OF WORK
ASTM E90 SOUND TRANSMISSION LOSS TESTING ON A TD350 + FG451IS, SINGLE STOREFRONT DOOR

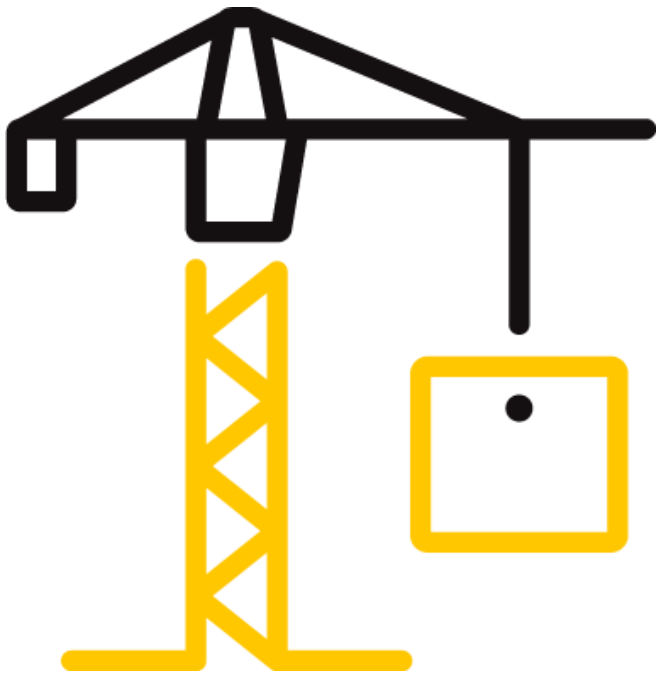
REPORT NUMBER
P9396.01-113-11-R0

TEST DATE
11/30/23

ISSUE DATE
01/03/24

PAGES
15

DOCUMENT CONTROL NUMBER
RT-R-AMER-Test-2761 (10/11/23)



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Report No.: P9396.01-113-11-R0
Date: 01/03/24

REPORT ISSUED TO
GAMCO CORPORATION
131-10 Maple
Flushing, New York 11355

SECTION 1
SCOPE

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted by Gamco Corporation to conduct a sound transmission loss test. Results obtained are tested values and were secured by using the designated test methods. The complete test data is included herein. The client provided the test specimen. All measurements were conducted in the HT test chambers at Intertek B&C located in York, Pennsylvania.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

For INTERTEK B&C:

COMPLETED BY:	Cody L. French	**REVIEWED BY:**	Kurt A. Golden
TITLE:	Technician Acoustical Testing	**TITLE:**	Manager Acoustical Testing
SIGNATURE:	Digitally Signed by: Cody French	**SIGNATURE:**	Digitally Signed by: Kurt A. Golden
DATE:	01/03/24	**DATE:**	01/03/24

CLF:jmcs

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SECTION 2
SUMMARY OF TEST RESULTS

SERIES/MODEL	TD350 + FG451IS
TYPE	Single Storefront Door
GLAZING (Nominal Dimensions)	1-1/16" IG (1/4" tempered exterior, 7/16" air space, 3/8" laminated interior), Glass temperature 75°F
DATA FILE NO.	P9396.01B2
STC	37
OITC	34

SECTION 3
TEST METHODS

The specimens were evaluated in accordance with the following:

ASTM E90-09 (2016), *Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements*

ASTM E413-22, *Classification for Rating Sound Insulation*

ASTM E1332-22, *Standard Classification for Rating Outdoor-Indoor Sound Attenuation*

ASTM E2235-04 (2020), *Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods*

SECTION 4
SPECIMEN INSTALLATION

A sound transmission loss test was initially performed on a filler wall.

The specimen plug was removed from the filler wall assembly. The specimen was placed on an isolation pad in the test opening. Duct seal was used to seal the perimeter of the specimen to the test opening on both sides. The interior side of the specimen, when installed, was approximately 1/4" from being flush with the receive room side of the filler wall. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing. Operable portions of the test specimen, if any, were cycled at least five times prior to testing.

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SECTION 5
EQUIPMENT

The equipment listed below meets the requirements of the test methods stated in Section 3 of this report.

INSTRUMENT	MANUFACTURER	MODEL	DESCRIPTION	ASSET #	CAL DATE
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02572	06/23
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02574	06/23
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02575	06/23
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02576	06/23
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02577	06/23
2-Channel Analog Input	National Instruments	NI-9250	2-Channel Analog Input	INT02578	06/23
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT02427	02/23
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT02912	02/23
Source Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64903	07/23
Source Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT02256	01/23
Source Room Microphone	PCB piezotronics	378B20	Microphone and Preamplifier	65906	03/23
Receive Room Microphone	PBC Piezotronics	378C20	Microphone and Preamplifier	65969	03/23
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64908	01/23
Receive Room Microphone	PCB Piezotronics	378C20	Microphone and Preamplifier	INT03436	04/23
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	64907	01/23
Receive Room Microphone	PCB Piezotronics	378B20	Microphone and Preamplifier	63745	07/23
Receive Room Environmental Indicator	Comet	T7510	Receive Room	64914	03/23
Source Room Environmental Indicator	Comet	T7510	Source Room	64915	02/23
Microphone Calibrator	Norsonic	Nor 1255	Acoustical Calibrator	INT03566	06/23

**- Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.*

TEST CHAMBER

	VOLUME	DESCRIPTION
RECEIVE ROOM	234 m^3	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
SOURCE ROOM	207 m^3	Stationary diffusers only Temperature and humidity controlled

	MAXIMUM SIZE	DESCRIPTION
TL TEST OPENING	4.27 m wide by 3.05 m high	Vibration break between source and receive rooms

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SECTION 6
LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Cody L. French	Intertek B&C

SECTION 7
TEST PROCEDURE

The sensitivity of the microphones was checked before measurements were conducted.

The transmission loss values were obtained for a single direction of measurement.

Two background noise sound pressure levels and five sound absorption measurements were conducted at each of five microphone positions.

Two sound pressure level measurements were made simultaneously in receive and source rooms at each of five microphone positions.

The air temperature and relative humidity conditions were monitored and recorded during all measurements.

Data for flanking limit tests, repeatability measurements, and reference specimen tests are available upon request.

Intertek B&C will store samples of test specimens for four years.

SECTION 8
ACOUSTICAL TEST CALCULATIONS

Transmission loss (TL) at each 1/3 octave frequency is the average source room sound pressure level minus the average receive room sound pressure level, plus, 10 times the log of the specimen area divided by the sound absorption of the receive room with the sample in place.

STC Rating
To obtain the Sound Transmission Class (STC), read the TL of the contour curve at 500 Hz. The sum of the deficiencies below the contour curve must not exceed 32. The maximum deficiency at any one frequency must not exceed 8.

OITC Rating
The Outdoor-Indoor Transmission Class (OITC) is calculated by subtracting the logarithmic summation of the TL values from the logarithmic summation of the A-weighted transportation noise spectrum stated in ASTM E1332.

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SECTION 9
SPECIMEN DESCRIPTION

	FRAME	LEAF
SIZE	37-3/4" by 82-3/8"	32-7/8" by 79-3/8"
THICKNESS	4-1/2"	2-3/8"
CORNERS	Butted	Butted
FASTENERS	Screws	Screws
SEAL METHOD	Sealant	Sealant
MATERIAL	Aluminum	Aluminum
REINFORCEMENT	N/A	N/A
THERMAL FILL	XPS Foam	XPS Foam
THERMAL BREAK MATERIAL	Insulbar	Insulbar
DAYLIGHT OPENING SIZE	N/A	24-1/2" by 64-1/4"

MEASURED OVERALL INSULATION GLASS UNIT THICKNESS	1.058"
SPACER TYPE	Aluminum

	EXTERIOR SHEET	GAP	INTERIOR SHEET
MEASURED THICKNESS	0.218"	0.442"	0.184", 0.030", 0.184"
MUNTIN PATTERN	N/A	N/A	N/A
MATERIAL	Tempered	Air*	Laminated
LAMINATE MATERIAL	N/A	N/A	PVB

GLAZING METHOD	Channel
GLAZING MATERIAL	EPDM
GLAZING BEAD MATERIAL	Aluminum

** - Stated per Client/Manufacturer, N/A-Not Applicable*

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	TYPE	QUANTITY	LOCATION
WEATHERSTRIP	0.270" by 0.270" Polypile with center fin	1 Row	Jambs
	0.270" by 0.190" Polypile with center fin	1 Row	Head
	3/8" Diameter hollow bulb gasket	1 Row	Jambs, head
HARDWARE	Hager 750S Sweep	2	Both sides of the bottom rail
	Drop hinge	2	Hinge jamb
	Swing deadbolt lock	1	Lock stile
	Keeper	1	Keeper jamb
	ADA Threshold	1	Sill

TOTAL WEIGHT (lbs)	**AVERAGE WEIGHT** (lbs/ft^2)
198	9.17

Photographs are included in Section 11.

Drawings of the test specimen are included in Section 12.

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SECTION 10

TEST RESULTS

P9396.01B2 DATA

SPECIMEN AREA	2.01 m²	**RECEIVE TEMP.**	21.7 °C	**SOURCE TEMP.**	21.8 °C
TECHNICIAN	Cody L. Fren	**RECEIVE HUMIDITY**	52%	**SOURCE HUMIDITY**	54%

FREQ (Hz)	BACKGROUND SPL (dB)	ABSORPTION (m²)	SOURCE SPL (dB)	RECEIVE SPL (dB)	SPECIMEN TL (dB)	95% SAMPLING LIMIT	NUMBER OF DEFICIENCIES
80	30.9	5.9	105	75	26	2.02	-
100	26.4	6.2	107	71	32	1.59	-
125	31.1	6.0	107	72	31	0.90	0
160	37.5	6.1	109	77	27	1.01	0
200	35.8	6.4	108	75	28	0.84	0
250	31.4	6.7	104	67	32	0.73	0
315	28.9	6.3	105	69	31	0.48	2
400	27.8	6.2	103	66	33	0.63	3
500	26.3	6.0	104	64	35	0.36	2
630	24.7	6.3	104	62	37	0.38	1
800	25.3	6.6	102	59	38	0.29	1
1000	24.2	6.7	104	63	36	0.20	4
1250	25.0	7.0	102	60	36	0.27	5
1600	19.9	7.4	100	56	38	0.22	3
2000	11.9	7.9	102	58	38	0.33	3
2500	8.5	9.1	103	56	40	0.30	1
3150	7.4	10.8	101	52	42	0.30	0
4000	8.1	13.2	99	46	45	0.26	0
5000	9.0	16.7	99	42	48	0.46	-
STC RATING		37	*(Sound Transmission Class)*				
DEFICIENCIES		25	*(Sum of Deficiencies)*				
OITC RATING		34	*(Outdoor-Indoor Transmission Class)*				

Notes: *1) Receive Room levels less than 5 dB above the Background levels are red.*
2) Specimen TL levels listed in red indicate the lower limit of the transmission loss.
3) Specimen TL levels listed in green indicate that there has been a filler wall correction applied

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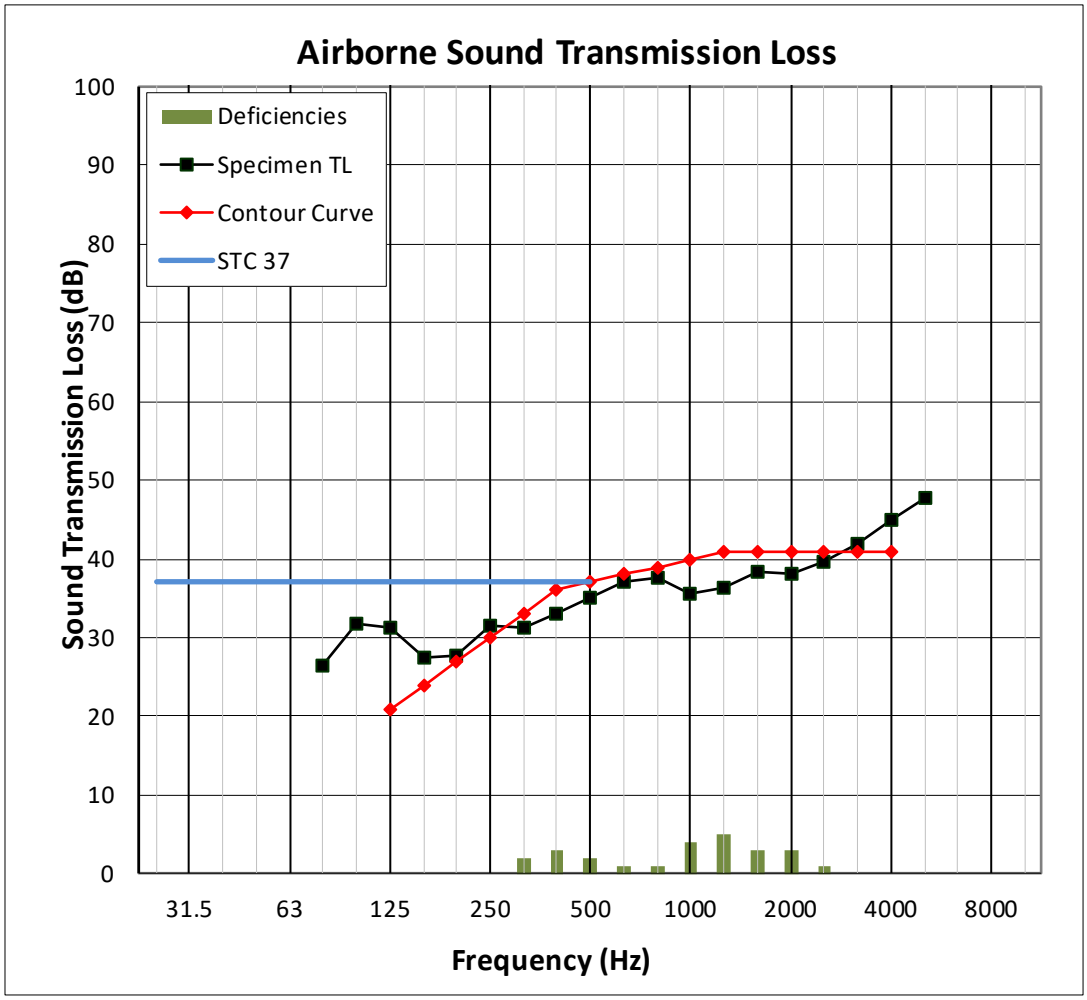
P9396.01B2 GRAPH



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SECTION 11
PHOTOGRAPHS

Photo No. 1
Receive Room View of Installed Test Specimen

Photo No. 2
Source Room View of Installed Test Specimen

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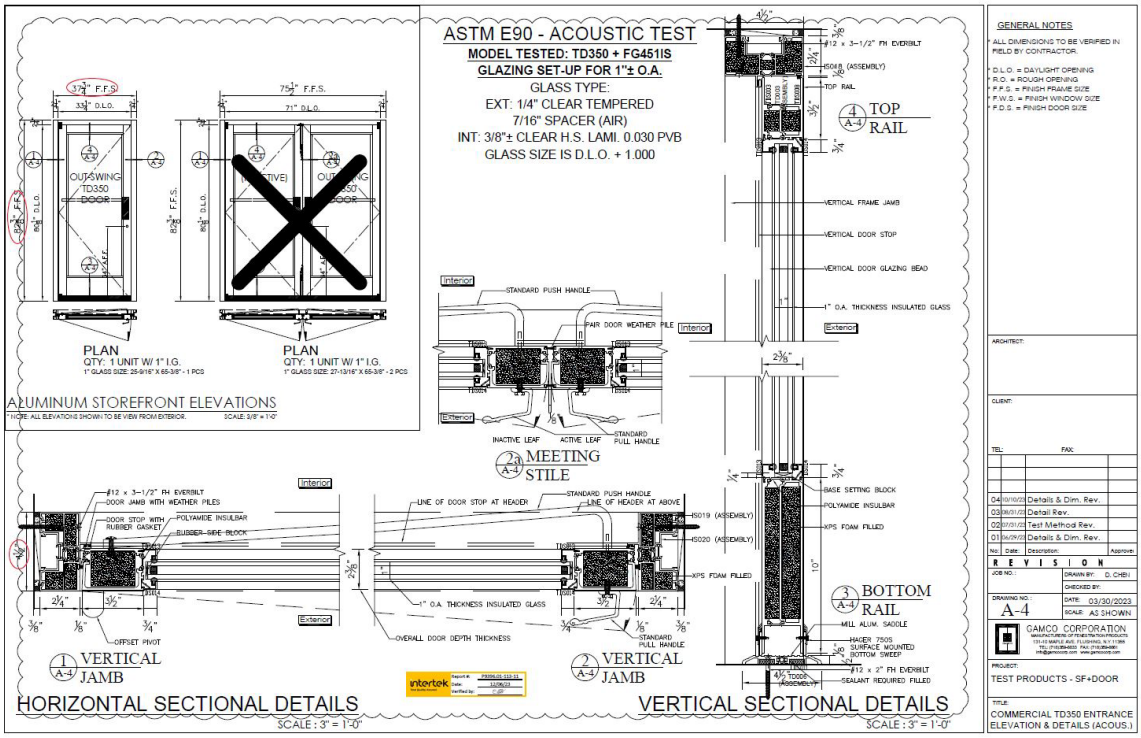
SECTION 12

DRAWINGS



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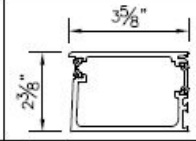
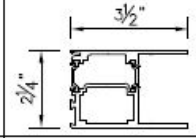
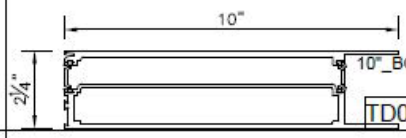
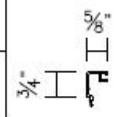
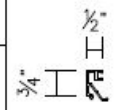
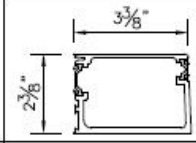
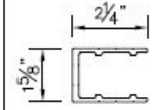
DATE CREATED: 10/11/23

TD350 DOOR - CUTTING LIST
ACOUSTIC TESTING MOCK-UP
SINGLE DOOR - 1" I.G.

QTY.	PROFILE + PART #	COLOR	LENGTH (")
1	 HINGE_STILE TD001	AL	79.375"
1	 3.5"_TOP_RAIL TD003	AL	26.001"
1	 10"_BOT_RAIL TD005	AL	26.001"
2	 1"_BEAD TDS013	AL	25.941"
2			64.375"
2	 EXT_BEAD TDS014	AL	25.941"
2			64.375"
1	 HINGE_STILE TD007	AL	79.375"
6	 SHEAR_BLOCK TD015	AL	0.729"

NOTE:

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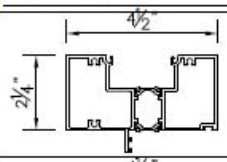
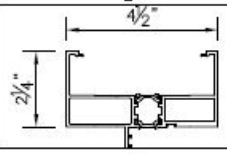
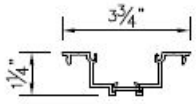
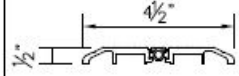
TD350 DOOR - CUTTING LIST
ACOUSTIC TESTING MOCK-UP
SINGLE DOOR - 1" I.G. (FRAME)

QTY.	PROFILE + PART #	COLOR	LENGTH (")
1	 HEADER_DOOR IS018	AL	33.250"
2	 JAMB_DOOR IS019	AL	82.375"
2	 DEEP_POCKET IS020	AL	82.375"
1	 4-1/2"_SADDLE TD006	MILL	33.250"
2	 W250_SHEAR_BLOCK SADDLE_CLIP S-13020	MILL	0.818"

NOTE:

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TD350 DOOR - GLASS SIZES
ACOUSTIC TESTING MOCK-UP
1-1/16"± OVERALL I.G. UNITS

QTY.	LABEL	GLASS COMBINATION	SIZE (B X H)
1	SINGLE -ACOU	EXT: $\frac{1}{4}$" CLEAR TEMPERED $\frac{7}{16}$" SPACER (AIR) INT: $\frac{3}{16}$" CLEAR HEAT-STRENG. 0.030 PVB INTERLAYER $\frac{3}{16}$" CLEAR HEAT-STRENG.	25-9/16" X 65-3/8"
2	PAIR -ACOU	EXT: $\frac{1}{4}$" CLEAR TEMPERED $\frac{7}{16}$" SPACER (AIR) INT: $\frac{3}{16}$" CLEAR HEAT-STRENG. 0.030 PVB INTERLAYER $\frac{3}{16}$" CLEAR HEAT-STRENG.	27-13/16" X 65-3/8

NOTE:

intertek Report #: P9396.01-113-11 Date: 12/06/23 Verified by:

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SECTION 13
REVISION LOG

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0	01/03/24	N/A	Original Report Issue